



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3912-041
Job Sheet 183390



Part No: D3912-041

Job Qty: 5 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

5942

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	5 Ea		10/5/18	0.00	0.00	Start Up Stores/Pkg-1			OCT 16 2018
100	Packaging	5 pcs		10/5/18	0.00	0.00	Packaging1-4			OCT 16 2018
110	Small Fab	5 pcs		10/5/18	0.00	0.31	Small Fab-5			Sm/5
120	QC	5 pcs		10/5/18	0.00	0.00	QC5			38
170	Packaging	5 pcs		10/5/18	0.00	0.00	Packaging3-2			OCT 23 2018
180	QC21-SA	5 Ea		10/5/18	0.00	0.00	QC21			OCT 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	5 Ea (1 ea)	90-Start up Operation	5096727
D3912-1	Eyebolt	5 Ea (1 ea)	90-Start up Operation	5104777
D3912-3	Eyebolt Block	10 Ea (2 ea)	90-Start up Operation	5112689
D3912-5	Eyebolt Plate	10 Ea (2 ea)	90-Start up Operation	5097546
MS20615-4M20	Rivet	40 Ea (8 ea)	90-Start up Operation	501600829
MS21209-F615	Heli-Coil	5 Ea (1 ea)	90-Start up Operation	5103835
NAS1149C0663R	Washer	5 Ea (1 ea)	90-Start up Operation	5076016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	5	8	0
	D3912-1	5	5	0
	D3912-3	10	0	0
	D3912-5	10	28	0
	MS20615-4M20	40	217	0
	MS21209-F615	5	118	0
	NAS1149C0663R	5	595	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
				Date: 10/16/19	
Environ ☐ D ☐ Doc ☐ Equip/To ☐ Handling ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			
Instructions: Various STC's Date: 10/16/19 Part: D3912 - 041 Job No: 183390 Serial No/Batch: S118806 Revision: _____ Inspector: _____ Exp Date: _____		OTHER : _____			